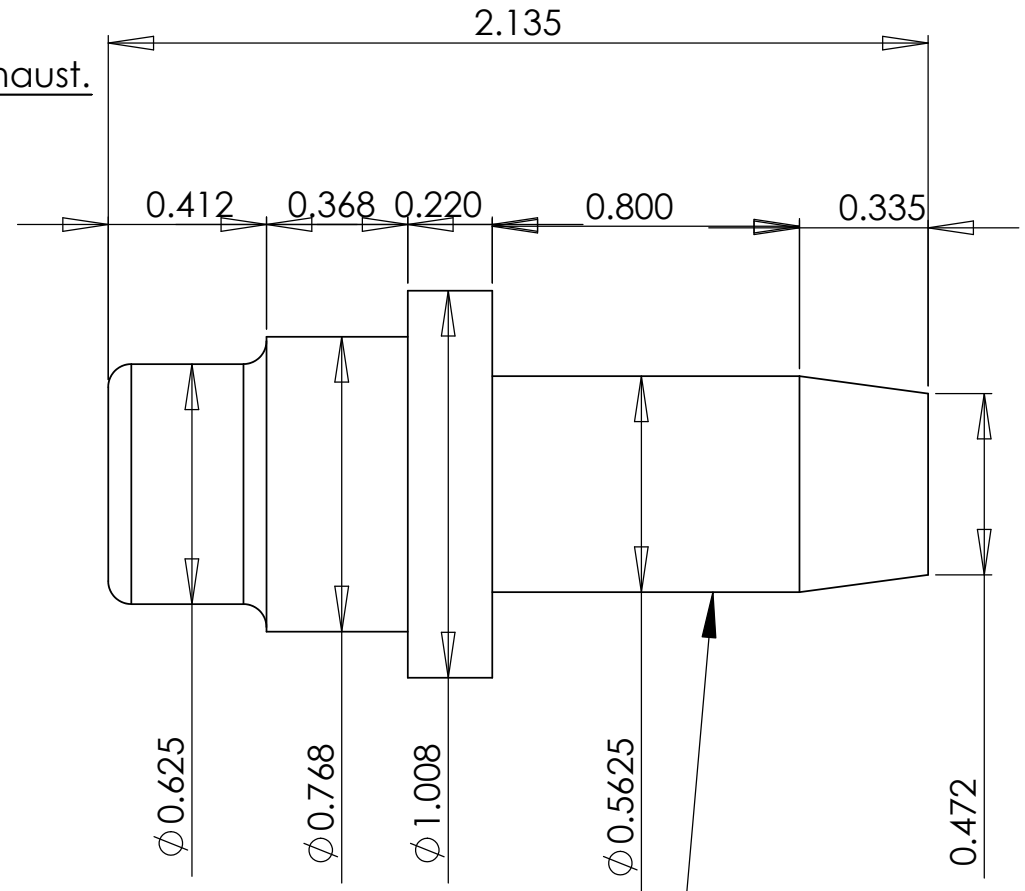
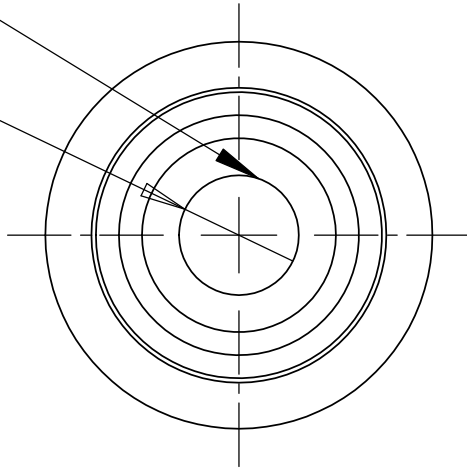
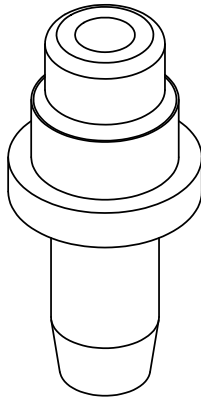


Bore should be concentric to head guide bore
and bore for inlet needs to be .312 Inlet and .3125 exhaust.

Ø0.312



Diameter of guide bore in head should be checked
and finish as good as possible.



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE			
		DIMENSIONS ARE IN INCHES	DRAWN	RK	21/7/09	TITLE: Velocette MAC Valve guide.		
		TOLERANCES:	CHECKED					
		FRACTIONAL ±	ENG APPR.					
		ANGULAR: MACH ± BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±				Q.A.		
		THREE PLACE DECIMAL ±				COMMENTS: Velocette Iron MAC 1934 to 1952 Made from Iron or Bronze		
		INTERPRET GEOMETRIC TOLERANCING PER:				SIZE	DWG. NO.	REV
		MATERIAL				A	mac-valveguide	V1.001
		Cast Iron or Bronze				SCALE: 1:1		WEIGHT:
NEXT ASSY	USED ON	FINISH	***Drawing Scaled 2:1***					SHEET 1 OF 1
		Plain, exposed shoulder could have Stainless sleeve?						
APPLICATION		DO NOT SCALE DRAWING						