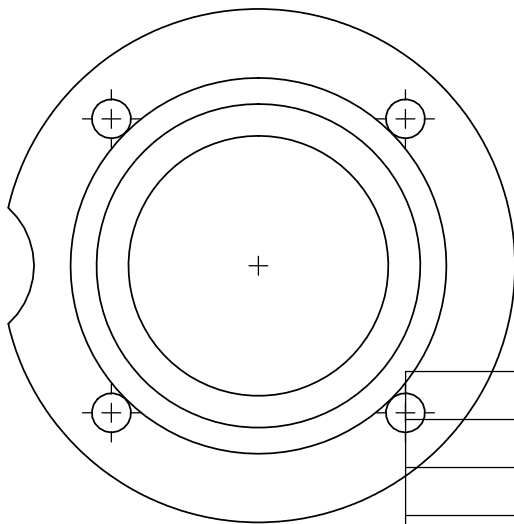


my skimmed barrel this dim= 4.058
 Compression increased from 6.75:1
 To approx 8.5:1 The bottom flange has
 been skimmed and the bore oiling holes
 relocated, the rod slot is standard so is the
 pigot.



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
		DIMENSIONS ARE IN INCHES		DRAWN		
		TOLERANCES:		CHECKED		TITLE:
		FRACTIONAL ±		ENG APPR.		MAC barrel, un-skimmed
		ANGULAR: MACH ± BEND ±		MFG APPR.		
		TWO PLACE DECIMAL ±		Q.A.		
		THREE PLACE DECIMAL ±		COMMENTS:		
		INTERPRET GEOMETRIC				SIZE
		TOLERANCING PER:				DWG. NO.
		MATERIAL				REV
		FINISH				A mac-barreloriginal
NEXT ASSY	USED ON					SCALE: 1:5
						WEIGHT:
						SHEET 1 OF 1

Compression Ratio
When std MAC with 6.75:1 piston has the barrel Skimmed

